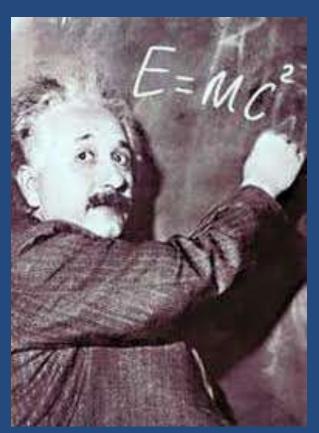


Optimizing wastewater treatment for nutrient removal



Today

Operators Make a Huge Difference!

Nitrogen Removal

Wastewater Habitats

Design Theory

Process Control

Phosphorus Removal

Habitats, Theory & Process Control

Case Studies

Tomorrow

Cost-Savings / Sludge Reduction Modifications Review Group Discussion & Design

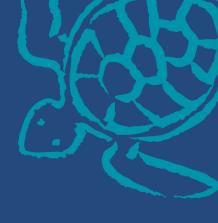




Plants receiving Nutrient Removal O&M support

Amherst, Massachusetts Athens North Mouse Creek, Tennessee Athens Oostanaula, Tennessee Barnstable, Massachusetts Bartlett, Tennessee Big Sky, Montana Billings, Montana Bozeman, Montana Chinook, Montana Colchester-East Hampton, Connecticut Columbia Falls, Montana Conrad, Montana Cookeville, Tennessee Crossville, Tennessee East Haddam, Connecticut East Helena, Montana Easthampton, Massachusetts Farmington, Connecticut Greenfield, Massachusetts Hamilton, Montana Hardin, Montana Helena, Montana Kalispell, Montana Keene, New Hampshire Lewistown, Montana Libby, Montana Livingston, Tennessee Lolo, Montana McKinleyville, California Missoula, Montana Montague, Massachusetts Newburyport, Massachusetts New Hartford, Connecticut Northfield, Massachusetts Nottingham MUD, Texas Palmer, Massachusetts Plainfield North, Connecticut Plainfield Village, Connecticut Portland, Connecticut South Deerfield, Massachusetts South Hadley, Massachusetts Suffield, Connecticut Sunderland, Massachusetts Upton, Massachusetts Westfield, Massachusetts Windham, Connecticut

Traditional Approach









{ web video print app }



As an analogy, let's assume ...

I have a six year old car that squeaks and sputters. I'm looking for advice.



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I have a six year old car that squeaks and sputters. I'm looking for advice.



Re-Engineering Approach



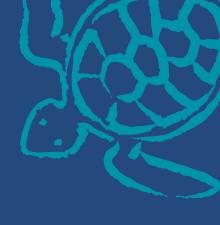






The Right Equipment?















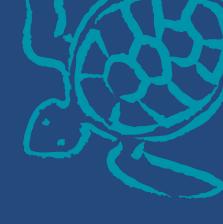






Kitchen?





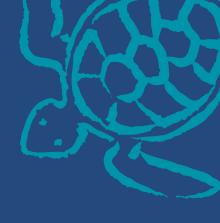






Golf clubs?



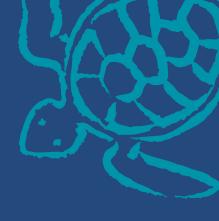








Car ...





... and ...

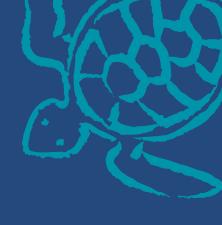


Driver!



If it is all about the equipment ...











Re-Engineering / Optimizing Operations provides ...

Lower Operations & Maintenance Costs

Less Chemicals

Less Electricity

Less Sludge Production

Lower Capital Costs by reducing the Scope of Facility Upgrades

Improve Sustainability

Less Chemicals

Less Electricity

Less Sludge Production



Hardly an unproven "technology" ...

Amherst, Massachusetts Athens North Mouse Creek, Tennessee Athens Oostanaula, Tennessee Barnstable, Massachusetts Bartlett, Tennessee Big Sky, Montana Billings, Montana Bozeman, Montana Chinook, Montana Colchester-East Hampton, Connecticut Columbia Falls, Montana Conrad, Montana Cookeville, Tennessee Crossville, Tennessee Montana East Haddam, Connecticut East Helena, Montana Easthampton, Massachusetts Farmington, Connecticut Greenfield, Massachusetts Hamilton, Montana Hardin, Montana Helena, Montana Kalispell, Montana Keene, New Hampshire Lewistown, Montana Libby, Montana Livingston, Tennessee Lolo, Montana McKinleyville, California Missoula, Montana Montague, Massachusetts Newburyport, Massachusetts New Hartford, Connecticut Northfield, Massachusetts Nottingham MUD, Texas Palmer, Massachusetts Plainfield North, Connecticut Plainfield Village, Connecticut Portland, Connecticut South Deerfield, Massachusetts South Hadley, Massachusetts Suffield, Connecticut Sunderland, Massachusetts Upton, Massachusetts Westfield, Massachusetts Windham, Connecticut

Tennessee facilities

Athens North Mouse Creek

Athens Oostanaula

Bartlett

Cookeville

Crossville

Livingston

Manchester*

East/Middle Tennessee

Baileyton

Chattanooga

LaFollette

Norris

Oak Ridge

West/Middle Tennessee

Collierville

Humboldt

Lafayette

Millington

Nashville





Making the Treatment Plant a Good Home for the Bacteria that Live there





By understanding where bacteria live...

Knowing a bit about technology...

And, being willing to experiment...

It isn't all that difficult to make your treatment plant work better: BOD, TSS, Nitrogen & Phosphorus Removal.

At little to no cost: monetary (capital, O&M) or environment.

A Preview of what Might be Possible at the Plants we are working with ...





Greater than 50% Nitrogen Reduction

Greater than 50% Phosphorus Reduction

Capital Cost: as little as ZERO

No New Tanks

O&M: generally, a cost SAVINGS

No Chemicals

Less Electricity

Less Sludge

Carbon Footprint: REDUCED

Nitrogen Removal without Facility Upgrades



	<u>t-N Before</u>	<u>t-N After</u>
Athens N Mouse Creek	NC	5
Athens Oostanaula	NC	5
Bartlett	NC	5
Cookeville	25	5
Crossville	NC	15
Livingston	NC	5
Manchester	10	6



Phosphorus Removal without Facility Upgrades

	<u>t-P Before</u>	<u>t-P After</u>
Athens N Mouse Creek	3	2
Athens Oostanaula	0.5*	0.3**
Bartlett	3	1
Cookeville	3	1
Crossville	NC	3
Livingston	3	2
Manchester	3	0.3

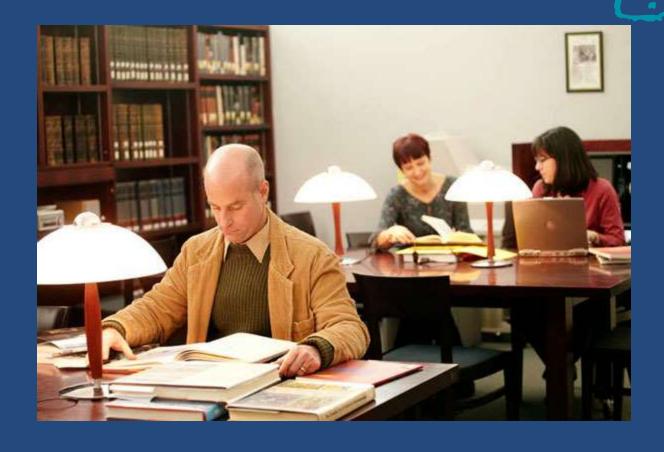




^{*} with chemical addition

^{**} without chemicals

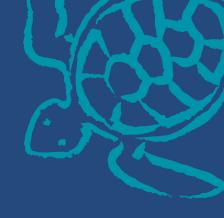
www.cleanwaterops.com/wastewater-science/





Wastewater Library & Webinars

Introductions







Introductions: You!









Grant Weaver, President The Water Planet Company

MIT Post-Graduate Studies in Environmental Toxicology

Oklahoma State Master of Science in Bio-Environmental Engineering

Kansas State Bachelor of Science in Biology

Professional Engineer (CT and PA)

Wastewater Operator (CT, MA, NH, RI)

40 years of biological wastewater treatment experience including 15 years of hands-on experience optimizing phosphorus and nitrogen removal

Wastewater facility design – new construction and facility upgrade

N&P training for wastewater operators in Connecticut, Massachusetts, New Hampshire, Tennessee, and Montana



g.weaver@cleanwaterops.com



The Water Planet Company

Contract Operator

Dozen small wastewater treatment plants in Connecticut; most with Nitrogen and Phosphorus limits.

Nutrient Removal Consultant/Trainer

"Re-engineer" wastewater treatment facilities to remove N&P without facility upgrades.

Same results for as little as one-percent the capital cost.

More sustainable – less construction, reduced chemical and utility use.

Annual O&M savings – less chemicals, electricity & sludge disposal.

Package Treatment Plant

Developing "turnkey" package treatment plant for small municipal lagoons with strict N&P limits.





Making sustainably clean water



